标乐(Buehler)磨抛-最终(氧化物)抛光采购指南

标乐美国出品-

FINAL POLISHING SUSPENSIONS

Final polish solutions remove the final layer of surface deformation often invisible to the naked eye. Yet the removal of this deformation is essential when evaluating with high magnifications, polarized light, differential interference contrast as well as using EBSD techniques. A variety of application specific suspensions are available to provide superior performance.

MasterMet®, mechanochemical colloidal silica (SiO₂), is especially suited for ferrous and nonferrous materials, titanium, semiconductors and hard materials such as ceramics.

Water sensitive materials can be handled with MasterPolish® which contains little water. The solution provides high material removal rate due to a combination of the high pH and blending of alumina and colloidal silica abrasives.

Alumina solutions are best for soft materials such as aluminum, brass, copper, precious metals and electronics. In addition, MasterPrep® is well suited for automated dispensing.

Material	Characteristics	Part Number	Size
MasterPrep® Alumina	Sol-gel alumina suspension ~8.5pH Excellent for minerals, ferrous metals, low melting point alloys, carbides, PWB's, precious metals and electronics	63-6377-006 40-6377-032 40-6377-064	6oz [0.18ℓ] 32oz [0.95ℓ] 64oz [1.9ℓ]
MasterMet® Colloidal Silica	Amorphous colloidal silica suspension 10pH Chemo-mechanical polishing action Excellent for metals, minerals, ceramics and polymers	40-6370-006 40-6370-064	6oz [0.18ℓ] 64oz [1.9ℓ]
MasterMet® 2 Non-Crystallizing Colloidal Silica	Non-crystallizing amorphous colloidal silica suspension 10.5pH Chemo-mechanical polishing action	40-6380-006 40-6380-064	6oz [0.18ℓ] 64oz [1.9ℓ]
MasterPolish® Final Polish	 Blend of 0.05µm high purity alumina and colloidal silica ~9pH Contains minimal water and is optimal for water sensitive materials Excellent for most magnesium alloys, cobalt alloys, most iron alloys, nickel, metal matrix composites 	40-10084	32oz [0.95ℓ]
MasterPolish® 2 Final Polish	Chemo-mechanical polishing action ~10pH Excellent for sapphire, glass, alumina, silicon nitride, metal/ceramic composites	40-6376-032	32oz [0.95ℓ]

Final Polishing Suspensions (cont'd)

Material	Characteristics	Part Number	Micron	Size
MicroPolish® Alumina Powder & Suspension	Agglomerated alumina offers higher removal rates than other aluminas of the same size Good for use on magnesium, lead and their alloys	Powders 40-10075 40-10077 40-10079	0.05µm 0.3µm 1µm	1 lb [0.45kg] 1 lb [0.45kg] 1 lb [0.45kg]
		40-10076 40-10078 40-10080	0.05μm 0.3μm 1μm	5 lb [2.3kg] 5 lb [2.3kg] 5 lb [2.3kg]
		Suspensions 40-10083 40-10082 40-10081	0.05µm 0.3µm 1µm	6oz [0.18ℓ] 6oz [0.18ℓ] 6oz [0.18ℓ]
MicroPolish® II Alumina Powder & Suspension	High quality deagglomerated alumina Produces better surface finishes than agglomerated versions Suitable for most minerals and metals	Powders 40-6323-016 40-6321-016	0.3μm 1μm	1 lb [0.45kg] 1 lb [0.45kg]
		40-6323-080 40-6321-080	0.3μm 1μm	5 lb [2.3kg] 5 lb [2.3kg]
		Suspensions 40-6363-006 40-6363-128 40-6361-006	0.3μm 0.3μm 1μm	6oz [0.18ℓ] 1gal [3.8ℓ] 6oz [0.18ℓ]

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